



DS 0001 MILL 2014 **DISTITEC Srl**

**Bearings for  
rolling mills**

The realization of this catalog occurred in tighter of data contained therein. Due to the ongoing technical evolution of our products, we reserve the right to make changes, even partial.

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Catalog **01-0001 MILL**, January 2014

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# FOUR-ROW CYLINDRICAL ROLLER BEARINGS

Four-row cylindrical rollers radial bearings are used almost exclusively in the rolling stands. They have a lower friction than the other rollers bearings and they are suitable for applications where high speeds are required. The reduced radial encumbrance of these bearings lets the adoption of big diameter necks compared to lamination roll. In the four-row cylindrical rollers bearings, rollers are driven on the outer ring between integrals edges or not integrals. The inner ring is devoid of edges. The bearing can cope, within certain limits, to axial displacement of the tree compared to the lodging. Depending on the application, bearings like this can be provided with cylindrical bore or conic. The rings, inner and outer, can be just in one piece or into several pieces. Bearings with more than four rows cylindrical rollers and equipped cages are mostly used for big cold rolling mills for plane products, where lamination efforts are considerable and the speed very high. Bearings with more than four rows are produced for necks of the cylinders with diameters over about **220** mm. The outer ring is equipped with two not integral edges, while the rollers are self-guided. The inner ring is devoid of edges, so bearings can face an axial displacement of the tree compared to the casing.

## Dimensions

The encumbrance sizes of radial cylindrical rollers bearings with several rows listed in the tables comply with the norm **ISO- 15-1981**.

## Tolerances

Excluding specific customer requests, four row radial cylindrical rollers bearings are normally manufactured with dimensional precision class **P6** and form precision class **P5**, and those with six rows according to the normal precision. To consult the tolerances values please consult the tables on page **24-25-26**.

## Clearances

Four row cylindrical rollers radial bearings are manufactured with a radial inner clearance **C3** or **C4**, while those with six rows have variable clearances according to the use. On customer request, however, we can provide bearings with different clearances to these one. All bearings of this type, that have an helical groove in the hole of the inner ring, are manufactured with radial inner clearance **C2**. To consult radial clearance values please consult the tables on page **27**.

## Misalignment

For this kind of bearings it is not expected any kind of misalignment.

# TECHNICAL FEATURES

## INNER AND OUTER RINGS

**Material:** core hardened steel 100Cr6 (UNI 3097 – WNr. 1.3505) or 100CrMo7 (WNr.1.3507) according to the sizes.

On request and for special applications they can be manufactured in hardening steel .

**Heat treatment : detente ( annealing of workability), hardening and tempering.**

These treatments will be always performed ensuring a stabilization **SZ0** ( for use of bearings without dilatation of the rings until temperatures of **150°**).

On request these treatments can be performed ensuring a final stabilization **SZ1** & **SZ2**.

**SZ1-** for functioning without dilatation of the rings until **200°** ( suffix **SZ1**)

**SZ2-** for functioning without dilatation of the rings until **250°** ( suffix **SZ2**).

**Hardness : 58/62 HRC**

To improve the functioning of the cage ( see the following paragraph) all the outer rings produced by **DISTITEC** they have the **central edge** ( see paragraph relating to available executions ) **rectified**.

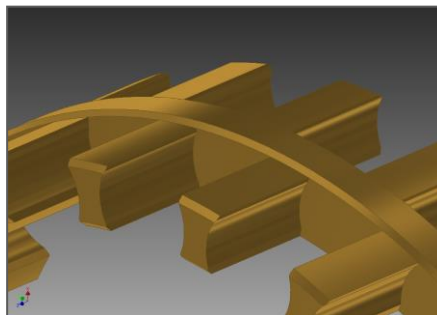
## CAGE

**Material : brass generic ZnZCu40Pb2**

Rollers bearings with several rows, that are available at the moment on the market ,are provided according to the execution with two massive side-to-side brass cages **guided on rolls**, with pivots steel cages ( and related drilled rollers) or with massive brass cages with alveolus for two row.

### New execution **DISTITEC**

Massive side-to-side cages (**fig. 1**) produced by **DISTITEC** are manufactured with important changes according to the execution available at the moment on the market. These changes ensuring an optimal functioning of the cage that **is an important and essential component** for the good functioning of rolling bearings. A cage that is quickly manufactured **can cause the early death of the rolling system and consequently of the bearing itself**. Massive cages we had studied and patented, regarding the procedure of the manufacturing, they have the following changes according to the executions currently in use:



- Production process in several stages in **order to minimize to the minimum the internal tensions of the cage**.
- Outer central edge retified : it ensures the **cage will be guided correctly on the inner central edge in the outer ring**( it is retified as well). It ensures the cages to minimize to the minimum the power lost by sliding friction reducing the temperature of bearing operation .

# TECHNICAL FEATURES

The superficial treatment of **silvering electrolytic** that improves the superficial finishing of the cage and also of alveolus that will guide rollers will reduce considerably the friction generated between them during the operation.

These changes we made make massive cages, produced by **DISTITEC**, a product technologically advanced according to the executions currently in use.

## ROLLER LOGARITHMIC PROFILE

**Material: core-hardened steel 100Cr6 (UNI 3097)**

On request they can be manufactured in gardening steel (drilled rollers).

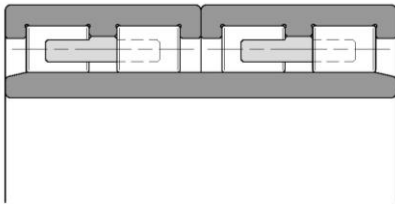
**Thermic treatment : détente (annealing of workability), hardening and tempering.**

**Hardness : 60/64 HRc**

Rollers used in these bearings will have a possible minimum outer logarithmic profile suitable to absorb a possible misalignment of housings and the neck of the cylinder where bearings will be housed and keyed. Moreover these rollers will be manufactured ensuring form tolerances of the outer profile including in a micron. It will ensure a better work charge distribution reducing the specific pressure.

## SUFFIXES

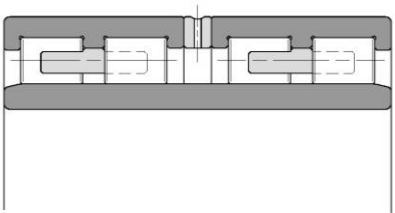
<b>A1,A2,A3,A4</b>	changes of the inner execution
<b>C2</b>	radial inner clearance lower than normal
<b>C3</b>	radial inner clearance higher than normal
<b>C4</b>	radial inner clearance higher than C3
<b>CH</b>	inner rings and cemented outer rings
<b>CHO</b>	outer cemented ring
<b>CHI</b>	inner cemented ring
<b>CHA</b>	inner and outer ring and cemented rollers
<b>BH</b>	bainitic hardening for inner rings and outer rings
<b>BHO</b>	bainitic gardening for router rings
<b>BHI</b>	bainitic gardening for inner rings
<b>K</b>	tapered hole, taper 1:12
<b>K30</b>	tapered hole, taper 1:30
<b>P5</b>	dimensional precision and form according class 5 ISO
<b>P6</b>	dimensional precision and form according class 6 ISO
<b>2IR</b>	group of two double row bearings
<b>CA3</b>	annular groove and three holes of lubrication on the outer ring
<b>CA6</b>	annular groove and six holes of lubrication on the outer ring
<b>CA8</b>	annular groove and height holes of lubrication on the outer ring
<b>SC</b>	groove on the lateral faces
<b>SCI</b>	groove on the lateral faces of the inner ring
<b>SCO</b>	groove on the lateral faces of the outer ring
<b>V</b>	groove helical of the hole
<b>SZ0</b>	rings stabilized for uses until + 150°
<b>SZ1</b>	rings stabilized for uses until +200°
<b>SZ2</b>	rings stabilized for uses until + 250°



**4EZ.1**

**EXECUTION 4EZ.1**

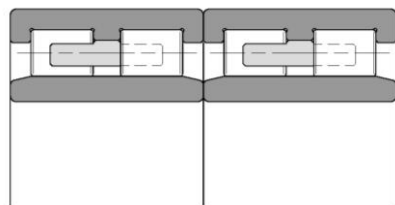
Two outer rings each with three integral inserted borders. An inner ring. Two massive side-to-side brass cages guided on the outer ring. With or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of bearings, dimensions b and k ).



**4EZ.2**

**EXECUTION 4EZ.2**

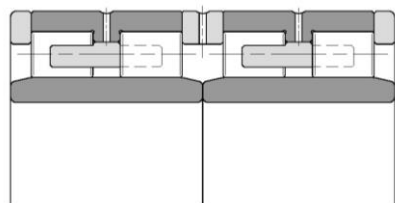
As well PZW1 but with an intermediate distance rings among the outer rings.



**4EZ.3**

**EXECUTION 4EZ.3**

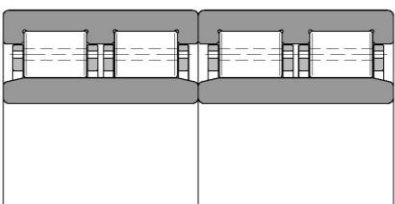
Two outer rings each with three integral inserted borders. Two inner rings. Two massive side-to-side brass cages guided on the outer ring. With or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of bearings, dimensions b and k).



**4EZ.4**

**EXECUTION 4EZ.4**

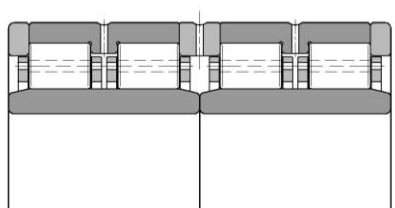
Two outer rings, each with a central, integral and inserted border and a given border; an intermediate distance ring. Two inner rings. Two side-to side massive brass cages guided on the outer ring. With or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of the bearings, dimensions b and K ).



**4EZ.5**

**EXECUTION 4EZ.5**

Two outer rings each with three integral inserted borders. Two inner rings. Drilled rollers and four steel pins cages. With or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of the bearings, dimensions b and k).

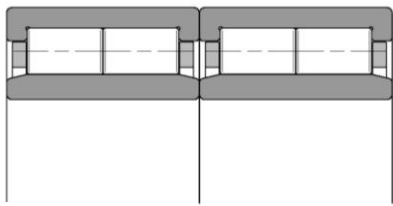


**4EZ.6**

**EXECUTION 4EZ.6**

Two outer rings, each with a central integral inserted border and a given inserted border; an intermediate distance ring. Two inner rings. Drilled rollers and four pin type cages of steel. With or without annular groove and or lubrication holes in the outer ring ( see dimensional tables of the bearing, dimensions b and k).

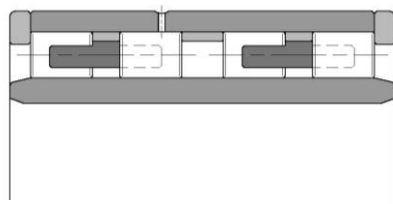
# EXECUTIONS



**4EZ.7**

## EXECUTION 4EZ.7

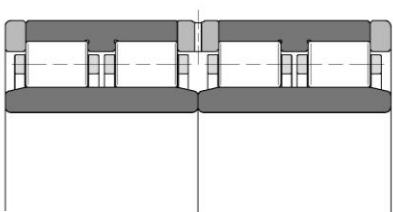
Two outer rings, each with two integral inserted borders. Two inner rings. Two massive brass pronged cages, for two rows.



**4EZ.8**

## EXECUTION 4EZ.8

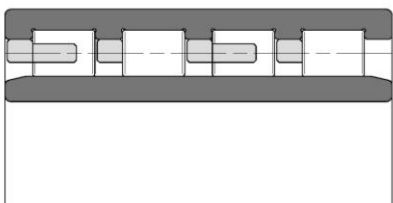
An outer ring with three given guide rings. An inner ring. Two massive side-to-side brass cages guided in the given rings. with or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of bearings, dimensions b and k ).



**4EZ.9**

## EXECUTION 4EZ.9

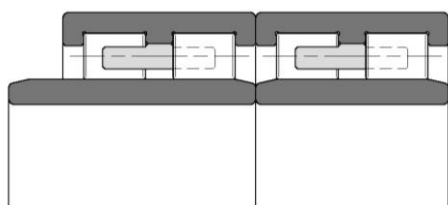
Two outer rings, each with integral central flange and a given flange; an intermediate distance ring. Two inner rings. Four pressed plate cages of steel. With or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of bearings, dimensions b and k ).



**4EZ.10**

## EXECUTION 4EZ.10

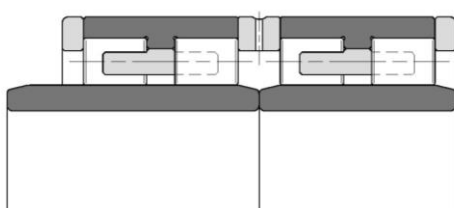
An outer ring with five integral flanges. An inner ring. Four one side brass massive cage guided on the flanges of the outer ring. With or without annular groove and / or lubrication holes in the outer ring ( see dimensional tables of bearings, dimensions b and k ).



**4EZ.11**

## EXECUTION 4EZ.11

As **EZ.3**, with a larger and inner ring

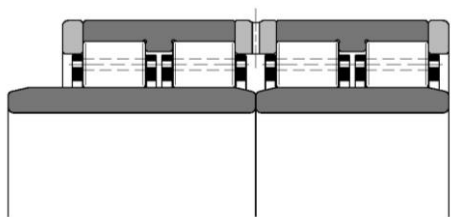


**4EZ.12**

## EXECUTION 4EZ.12

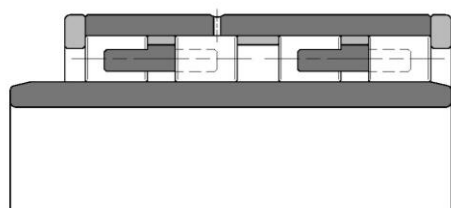
As **EZ.4**, with a larger and inner ring





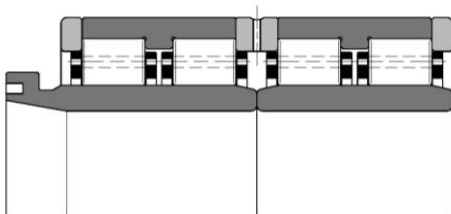
**EXECUTION 4EZ.13**  
As **EZ.6**, with a larger inner ring

**4EZ.13**



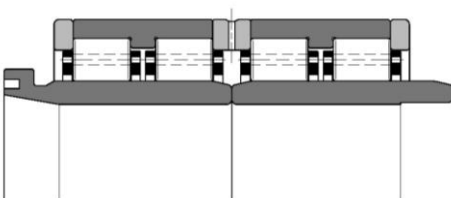
**EXECUTION 4EZ.14**  
As **EZ. 8**, with a larger inner ring

**4EZ.14**



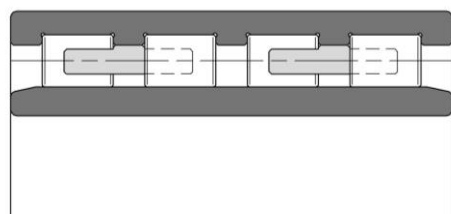
**EXECUTION 4EZ.15**  
As **EZ.6**, with a larger inner ring, provided with a concentric abutment.

**4EZ.15**



**EXECUTION 4EZ.16**  
As **EZ.6**, with two larger inner rings, one of them is provided with a concentric abutment.

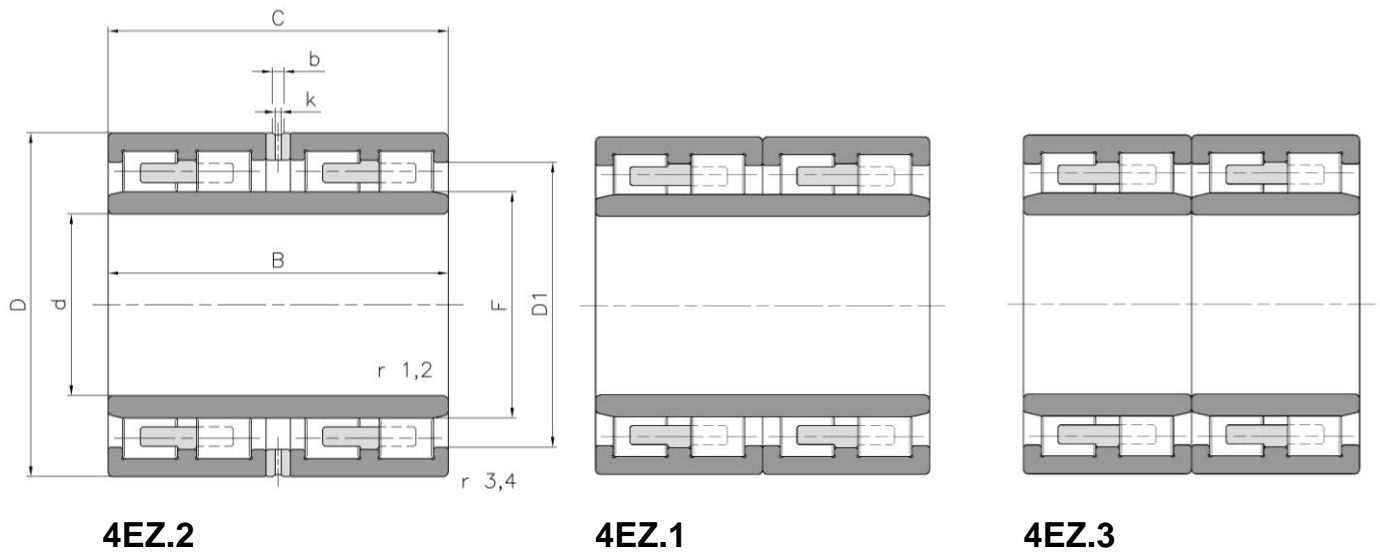
**4EZ.16**



**EXECUTION 4EZ.17**  
An outer ring with five integral flanges. An inner ring. Two side-to-side massive brass cage guided on flanges in the outer ring. With or without annular groove and/or lubrication holes in the outer ring ( see dimensional tables of bearings, dimensions b and k).

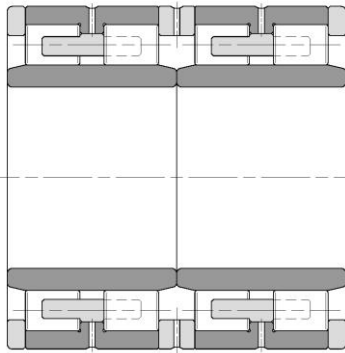
**4EZ.17**

# DIMENSIONAL TABLES

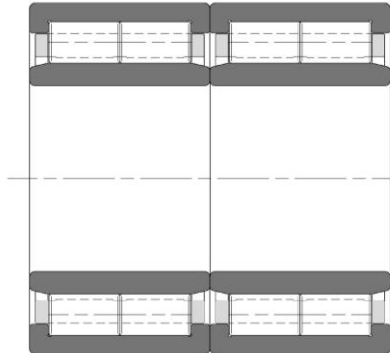


## DISTITEC

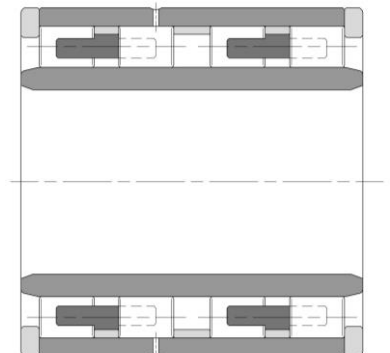
d	D	B	C	F	D <sub>1</sub>	b	k	r <sub>1,2</sub>	r <sub>3,4</sub>	Load rating		CODE	Execution
										dyn. C KN	stat. C0 KN		
115	165	107,5	90	132,5	151	-	-	1,1	1,1	485	830	PZW.23.11	4EZ.11
127	174,625	150,812	150,812	139,5	159	-	-	1,1	1,5	810	1.550	PZW.25,4.12	4EZ.3
139,700	215	195	187	156,285	188	-	-	3	0,4	1.440	2.530	PZW.27,9.13	4EZ.14
	215	195	187	159,285	188	-	-	3	0,4	1.450	2.680	PZW.27,9.14	4EZ.14
145	210	155	155	166	190	-	-	1,1	1,1	935	1.790	PZW.29.15	4EZ.1/SCO
	225	156	156	169	197	-	-	2	2	1.130	2.010	PZW.29.16	4EZ.1/SCO
150	230	156	156	174	202	-	-	2	2	1.130	2.010	PZW.30.17	4EZ.1/SCO
160	230	130	130	180	210	-	-	1,5	1,5	915	1.600	PZW.32.18	4EZ.1/SCO
	230	168	168	179	204	-	-	2	2	1.180	2.210	PZW.32.19	4EZ.1/SCO
	233	180	180	178,515	206	8,9	6	2,5	1,8	1.465	2.750	PZW.32.20	4EZ.8/VSCI
165,100	225,425	168,275	168,275	181	205	-	-	1,5	1,5	1.200	2.250	PZW.33,02.21	4EZ.3
	230	130	130	188,5	211	-	-	2	2	860	1.650	PZW.34.22	4EZ.2
170	230	160	160	185,5	212	-	3	2	2	1.150	2.270	PZW.34.23	4EZ.3
	240	130	130	190	218	-	-	2	2	1.000	1.840	PZW.34.24	4EZ.1/SCO
	260	225	225	196	230	8,3	4,5	2,1	2,1	1.950	3.720	PZW.34.25	4EZ.1
180	260	168	168	202	233	-	-	2,1	2,1	1.400	2.600	PZW.36.26	4EZ.1/SCO
190	260	168	168	212	237	-	-	2	2	1.300	2.630	PZW.38.27	4EZ.1/SCO
	270	200	200	212	242	-	-	2,1	2,1	1.690	3.400	PZW.38.28	4EZ.1/SCO
	280	200	200	214	251	-	-	2,1	2,1	1.910	3.610	PZW.38.29	4EZ.1/SCO
200	270	170	170	222	349	-	-	2,1	2,1	1.340	2.810	PZW.40.30	4EZ.1/SCO
	280	170	170	222	252	-	-	2,1	2,1	1.500	2.850	PZW.40.31	4EZ.1/SCO
	280	170	170	222	253	-	-	2,1	2,1	1.580	3.050	PZW.40.32	4EZ.3/SCO
	280	180	170	222	252	-	-	2,1	2,1	1.580	3.050	PZW.40.33	4EZ.11/VSC
	280	200	200	222	252	-	-	0,6	2,1	1.820	3.650	PZW.40.34	4EZ.1/SCO
	285	200	200	222,5	236	10	6	2,1	2	2.000	3.930	PZW.40.35	4EZ.8/VSCI
	290	192	192	226	260	-	-	2,1	2,1	1.750	3.350	PZW.40.36	4EZ.1/SCO
	290	192	192	226	260	-	4,5	2,1	2,1	1.800	3.350	PZW.40.37	4EZ.1/SCO
	310	230	230	229	273	-	-	2,1	2,1	2.310	4.300	PZW.40.38	4EZ.3
210	290	192	192	236	264	-	-	2,1	2,1	1.690	3.600	PZW.42.39	4EZ.1/SCO
220	300	20	20	240	276	-	4,5	2,1	2,1	1.950	4.000	PZW.44.40	4EZ.3/SCO
	310	192	192	246	280	-	-	2,1	2,1	1.940	3.680	PZW.44.41	4EZ.1/SCO
	310	225	225	244	278	-	-	0,6	2,1	2.280	4.500	PZW.44.42	4EZ.1/SCO
	330	230	230	249	294	-	-	2,1	2,1	2.450	4.680	PZW.44.43	4EZ.3/SCO
230	330	206	206	260	297	-	-	2,1	2,1	2.260	4.430	PZW.46.44	4EZ.1/SCO
	365	250	250	266	321	11,1	6	3	3	2.920	5.700	PZW.46.45	4EZ.4



4EZ.4



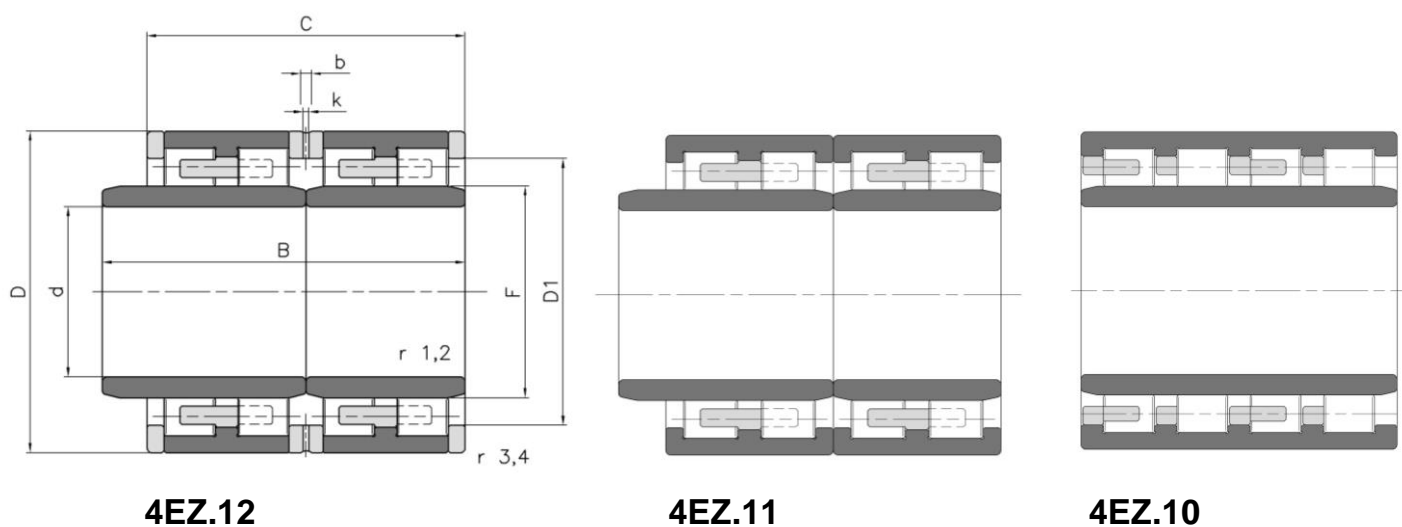
4EZ.7



4EZ.8

SKF				FAG			XLB			Weight Kg
CODE	Execution	Load rating		CODE	Load rating		CODE	Load rating		
		dyn.	stat.		dyn.	stat.		dyn.	stat.	
		C KN	C0 KN		C KN	C0 KN		C KN	C0 KN	
BC4B 319738 A	E.11	402	765	-	-	-	-	-	8,5	
315643/VJ202	E.3	627	1.320	529469.N12BA	800	1.430	-	-	10,5	
BC4B 466971 B	E.14	1.010	2.280	-	-	-	-	-	25	
BC4B 459696	E.14	1.210	2.550	-	-	-	-	-	24	
314625	E.1/WO	792	1.560	511605	1.080	1.930	FC2942155	735	1.560	18
313924 A	E.1/WO	897	1.660	512764	1.250	1.960	FC2945156	835	1.820	23
313891 A	E.1/WO	897	1.660	506962	1.140	1.860	FC3046156	825	1.810	24
314190	E.1/WO	781	1.340	502894B	830	1.340	FC3246130	781	1.340	17
315189 A	E.1/WO	897	2.200	510150B	1.160	2.080	FC3246168	1.050	2.170	23,5
BC4B 457627 VCA	E.8/GWI	1.140	2.800	-	-	-	-	-	26,5	
315642/VJ202	E.3	1.010	2.240	529468.N12BA	1.100	2.000	-	-	20	
313673	E.2	671	1.400	508370	780	1.400	FC3446130	670	1.400	15
BC2B 322340/HB1VJ202	E.3	1.100	2.360	567622	1.200	2.200	-	-	19	
BC4B 635122	E.1/WO	913	1.830	510440B	1.000	1.630	FC3448130	913	1.830	19
313587 B	E.1	1.650	3.350	505470	1.930	3.350	FC3452225	1.650	3.310	43,5
313812	E.1/WO	1.280	2.500	507536	1.200	2.000	FC3652168	990	2.300	29,5
313651	E.1/WO	1.140	2.600	507735	1.340	2.000	FC3852168	1.140	2.600	27
314199 B	E.1/WO	1.510	3.350	508657	1.660	3.000	FC3854200	1.510	3.310	37,5
314049 A	E.1/WO	1.720	3.350	510199	1.830	3.150	FC3856200	1.720	3.370	41,5
314553	E.1/WO	1.170	2.700	522742B	1.290	2.600	FC4054170	1.170	2.500	28,5
314385	E.1/WO	1.380	3.000	507344	1.630	3.200	FC4056170	1.380	2.870	33,5
BC4B 319659	E.7/WO	1.450	3.200	-	-	-	-	-	35	
319019	E.11/GW	1.380	3.000	-	-	-	-	-	35	
313893	E.1/WO	1.510	3.350	508726	1.630	3.200	FC4056200	1.510	3.310	39
BC4B 457628	E.8/GWI	1.470	3.900	-	-	-	-	-	44	
313811	E.1/WO	1.540	3.200	512580B	1.800	3.150	FC4058192	1.540	3.750	42,5
313811 A	E.1/WO	1.540	3.200	-	-	-	-	-	42,5	
313639/VJ202	E.3	2.010	3.750	514958	2.700	4.250	FC4062230	2.010	3.750	63
313646	E.1/WO	1.450	3.400	507628	1.700	3.400	FC4258192	1.450	3.400	41
BC2B 322341/HB1VJ202	E.3/WO	1.790	3.900	567623	1.830	3.350	FCD4460200	1.790	3.900	41
313839	E.1/WO	1.680	3.650	507333	1.830	3.200	FC4462192	1.680	3.650	46
313894 B	E.1/WO	1.940	4.300	514461	2.200	41.500	FC4462225	1.940	4.300	54,5
314889/VJ202	E.3/WO	2.050	4.000	541452	2.360	3.900	FCD4466230	2.050	4.000	68,5
313824	E.1/WO	1.870	4.000	508727B	2.160	3.900	FC4666206	1.870	4.000	58
313581 A	E.4	2.640	4.900	529113	3.150	-	FCD4673250	2.640	4.900	100

# DIMENSIONAL TABLES



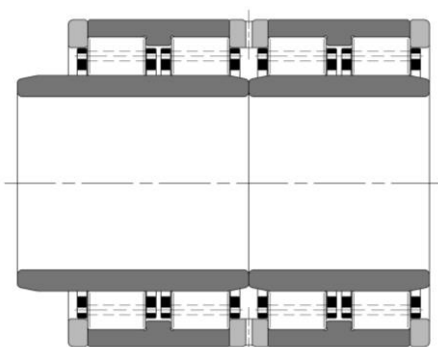
**4EZ.12**

**4EZ.11**

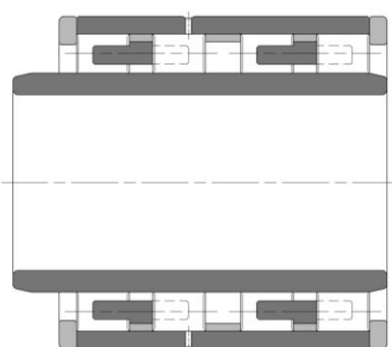
**4EZ.10**

## DISTITEC

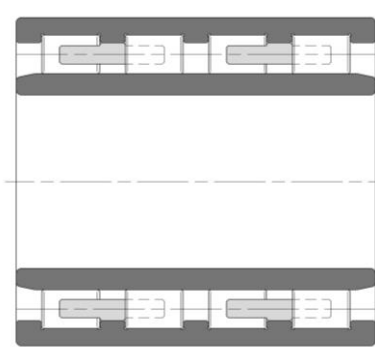
d	D	B	C	F	D <sub>1</sub>	b	k	r <sub>1,2</sub>	r <sub>3,4</sub>	Load rating		CODE	Execution
										dyn. C KN	stat. C0 KN		
240	330	180	180	265	299	-	-	2,1	2,1	1.950	3.830	PZW.48.46	4EZ.3/SCO
	330	220	220	265	300	-	-	2,1	2,1	2.230	4.550	PZW.48.47	4EZ.1/SCO
	330	240	220	270	300	-	-	2,1	2,1	2.000	4.420	PZW.48.48	4EZ.17/SCI
	360	290	290	270	327	8,3	4,5	8x20°	2	3.660	7.170	PZW.48.49	4EZ.4/SCI
250	340	230	230	310	276	9	8	3	2,3x45°	2.670	5.500	PZW.50.50	4EZ.8/VSCI
260	360	204	204	287	326	-	-	2,1	2,1	2.340	4.670	PZW.52.51	4EZ.3/SCO
	360	230	230	292	326	-	-	3	3	2.490	5.340	PZW.52.52	4EZ.1/SCO
	370	220	220	292	332	-	-	3	3	2.600	5.160	PZW.52.53	4EZ.1/SCO
	370	240	220	292	332	-	-	3	3	2.600	5.160	PZW.52.54	4EZ.11/VSC
	400	290	290	296	352	7	5	4	4	3.950	7.650	PZW.52.55	4EZ.4/SCI
265	370	234	234	300	336	-	-	2	2	2.600	5.560	PZW.53.56	4EZ.1/SCO
270	380	295	275	300	345	8,3	4,5	2	1	3.450	7.200	PZW.54.57	4EZ.12/VSCI
280	380	290	290	308,5	352	-	6	7x20°	2,1	3.400	7.700	PZW.56.58	4EZ.4/SCI
	390	220	220	312	352	-	-	3	3	2.600	5.250	PZW.56.59	4EZ.1/SCO
	390	250	220	312	352	-	-	3	3	2.750	5.450	PZW.56.60	4EZ.11/VSC
	390	275	275	308	353	11,1	6	7x20°	1,1	3.480	7.330	PZW.56.61	4EZ.4/SCI
	400	285	285	316	360	-	-	3	3	3.700	7.700	PZW.56.62	4EZ.3/SCO
	410	300	300	313	368	-	-	4	4	4.000	8.000	PZW.56.63	4EZ.3/SCO
290	420	300	300	319	372	8,3	4,5	4	4	4.370	8.700	PZW.56.64	4EZ.4
290	390	190	190	316	356	-	-	2,1	2,1	2.340	4.560	PZW.58.65	4EZ.3/SCO
300	420	300	300	332	379	11,1	6	7x20°	1,5	4.180	8.800	PZW.60.66	4EZ.4/SC
	420	320	300	332	379	11,1	6	4	1,5	4.300	9.100	PZW.60.67	4EZ.12/SCI
	420	330	300	332	379	11,1	6	6,4x20°	1,5	4.300	9.100	PZW.60.68	4EZ.12/VSCI
320	460	240	240	364	425	-	-	3	3	3.520	6.900	PZW.64.69	4EZ.3/SCO
	480	350	350	364	426	13,9	7,5	10x20°	1,5	5.780	11.600	PZW.64.70	4EZ.4/SCO
330	460	340	340	365	415	11,1	6	10,5x20°	1,5	4.480	10.510	PZW.66.71	4EZ.4/SCI
340	480	350	350	378	431	11,1	6	8x20°	1,5	5.300	11.500	PZW.68.72	4EZ.4/SCI
	480	350	350	378	431	11,1	6	8x20°	1,5	5.400	12.000	PZW.68.72	4EZ.4/VSCI
	480	370	350	378	431	11,1	6	4	1,5	5.400	12.000	PZW.68.73	4EZ.12/SCI
	500	370	370	385	452	-	9	13x20°	3	5.950	12.600	PZW.68.74	4EZ.4/SCO
	560	380	380	396	486	-	7,5	5	4	7.560	14.000	PZW.68.75	4EZ.4/SCO
350	500	380	380	389	450	-	7,5	5	3	6.000	12.600	PZW.70.76	4EZ.3
	500	410	410	388	455	16,7	9	11,5x20°	3	6.400	13.800	PZW.70.78	4EZ.4/SCO
	510	300	300	401	468	-	6	5	5	4.700	9.750	PZW.70.79	4EZ.3
	520	300	300	401	468	-	6	8x20°	5	5.000	9.800	PZW.70.80	4EZ.1/VSCI
	520	320	300	401	468	-	6	8x20,5°	5	5.160	10.160	PZW.70.81	4EZ.11/VSC



4EZ.13



4EZ.14



4EZ.17

SKF				FAG			XLB			Weight Kg
CODE	Execution	Load rating		CODE	Load rating		CODE	Load rating		
		dyn. C KN	stat. C0 KN		dyn. C KN	stat. C0 KN		dyn. C KN	stat. C0 KN	
635194	E.7/WO	1.720	3.800	504547	2.040	3.900	FC4886180	1.720	3.800	49,5
313921	E.1/WO	1.720	4.300	-	-	-	-	-	-	58
BC4B 320415	E.10/WI	1.720	4.300	-	-	-	-	-	-	60
BC4B 322292 A/HB3	E.4/WI	3.300	6.550	514959	3.350	5.700	-	-	-	130
BC4B 457629 VCA	E.8/GWI	1.870	5.000	-	-	-	-	-	-	65
314997/VJ202	E.3/WO	1.980	4.400	-	-	-	FC5272204	1.980	4.400	64,5
BC4B 320956	E.1/WO	1.980	4.650	533880	2.500	5.000	FC5272230	1.980	4.650	73,5
313823	E.1/WO	2.160	4.650	507336	2.200	4.050	FC5274220	2.160	4.650	77,5
BC4B 319464/HA3	E.11/GW	2.160	4.605	-	-	-	-	-	-	78,5
313427 B	E.4/WI	3.520	7.100	518214	3.900	6.300	FCD5280290	3.520	7.100	135
313922	E.1/WO	2.240	5.400	517423	2.500	5.100	FC5374234	2.240	5.400	80,5
315605	E.12/GWI	3.080	7.200	-	-	-	-	-	-	100
BC4-0001	E.4/WI	2.750	6.950	-	-	-	FCD5678290	2.750	6.950	75
313822	E.1/WO	2.240	5.000	507339B	2.400	4.550	FC5678220	2.240	5.000	82,5
319259	E.11/GW	2.240	5.000	-	-	-	-	-	-	84,5
314719 C	E.4/WI	3.080	7.200	527104	3.600	6.800	FCD5678275	2.424	6.350	100
314070/VJ202	E.3/WO	3.140	7.350	513342.N12BA	3.400	6.400	FCD5680285	3.140	7.350	120
314897/VJ202	E.3/WO	3.520	7.500	510350.C4.N12BA	3.900	6.950	FCD5682300	3.520	7.450	130
313487	E.4	3.470	7.350	-	-	-	FCD5684300	3.470	7.350	150
635195	E.7/WO	2.050	4.550	-	-	-	FC5878190	2.050	4.550	67
314484 D	E.4/WI	3.740	8.800	524289B	4.150	8.000	FCD6084300	2.270	3.820	130
319129	E.12/WI	3.740	8.800	-	-	-	-	-	-	135
BC4-0003	E.12/GWI	3.740	8.800	-	-	-	-	-	-	140
BC4B 322216/VJ202	E.7/WO	2.920	7.200	804571	3.750	7.200	-	-	-	140
314274 B	E.6/WI	4.950	10.800	513654A	5.850	10.800	-	-	-	220
313445 C	E.4/WI	4.180	10.200	543447	4.650	9.500	-	-	-	175
314485 A	E.4/WI	4.570	11.000	-	-	-	-	-	-	205
314485 C	E.4/GWI	4.570	11.000	527634	5.300	11.000	-	-	-	205
319040 A	E.12/WI	4.570	11.000	-	-	-	-	-	-	200
BC4B 322261/HB1	E.6/WI	5.230	11.800	517794	6.550	13.200	-	-	-	260
313404 A	E.6/WI	6.820	12.900	345171	7.650	12.200	-	-	-	350
314563/VJ202	E.3	4.950	11.400	532381.N12BA	5.700	11.200	-	-	-	240
BC4B 322777/HB1	E.6/WI	5.830	13.700	532001	7.100	14.300	-	-	-	285
BC2B 319878/VJ202	E.3	4.290	9.000	-	-	-	-	-	-	220
BC4B 326909/HA3	E.1/GWI	4.290	9.000	568450	5.100	8.800	-	-	-	220
BC4B 326858/HB3	E.11/GW	4.290	9.000	-	-	-	-	-	-	240

# BALL BEARINGS OBLIQUE CONTACT (SINGLE ROW)

The single row angular contact deep groove ball bearings can carry axial load in only one direction.

Under the effect of a radial load, is generated in each of them, an axial force, that must be balanced: therefore are generally assembled in opposition.

In the tandem arrangement, the load lines are parallel and radial and axial loads are distributed equally between the bearings.

The load lines of "O" arranged bearings diverge towards the axis and can support axial loads in both directions, but of course with a single bearing.

With this arrangement is obtained a relatively rigid placing that is able to withstand also the overturning moments.

The load lines in the bearings arranged in an "X" converge towards the axis and, even here, you can support axial loads in both directions, but only one bearing.

With this arrangement we obtain a less rigid arrangement of the previous and less suitable to withstand the overturning loads.

Normally this bearings, have, on the same ring, a shoulder high and one low.

The lower shoulder allow to introduce a large number of balls, which brings with it the advantage of a relatively high load capacity.



## Dimensions

The overall dimensions of the standard bearings (identified by a standard name and not by a drawing number) are in accordance with ISO 15-1981.

## Tolerances

The single row angular contact deep groove ball bearings of normal execution for single assembly, are built with normal tolerances. Some are also available with greater precision according to the classes P6 and P5.

The values of tolerance of class normal, P6 and P5, are in accordance with ISO 492-1986 and are shown in the tables on pag. 24-25-26.

## Clearances

In the case of a single row angular contact deep groove ball bearings, we can talk about clearances only after assembling it in opposition with one another and the value of this clearances depends on the recording made.

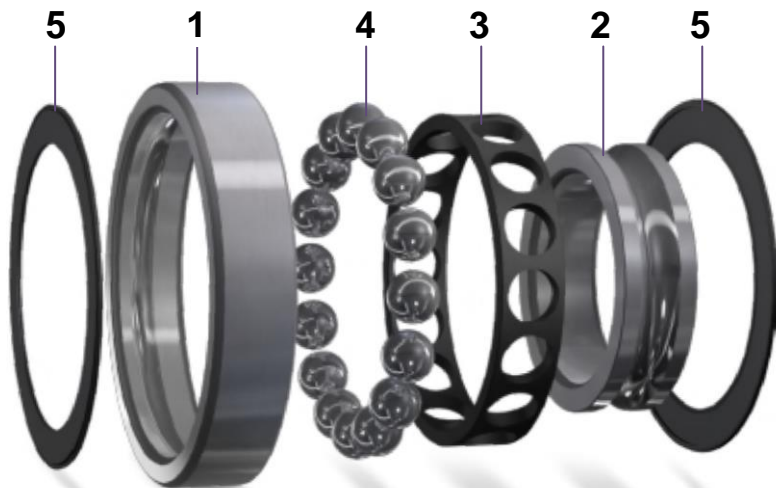
## Misalignment

This bearings, have a limited ability to tolerate misalignment of the inner ring from the outside world and the problems in this regard are as complex as those of single row radial bearings.

In the case of matched bearing, especially with the "O" disposition, the angular misalignment involves additional efforts between the balls and grooves and on cages and therefore a reduction in duration.

The misalignment also brings a significant reduction in silence.

# TECHNICAL FEATURES



- 1 – Outer ring
- 2 – Inner ring
- 3 – Cage
- 4 – Balls
- 5 – Protection ring

## INNER AND OUTER RING

**Material:** Core hardened steel 100Cr6 (UNI 3097 – WNr. 1.3505 ) or 100 CrMo7 (WNr. 1.3507) according to dimensions.

On request they can be manufactured in hardening steel for specific applications.

**Heat treatment:** Annealing (annealing of workability), hardening & tempering

These treatments will be always performed ensuring a stabilization **SZ0** ( for use of bearings without dilatation of rings at temperatures **150°**).

On request these treatments can be performed ensuring a final stabilization **SZ1** & **SZ2** :

**SZ1** – for functioning without dilatation of rings until **200°** ( **suffix SZ1**)

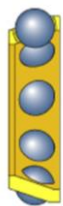
**SZ2** – for functioning without dilatation of rings until **250°** ( **suffix SZ2**).

**Hardness:** 58/62 HRC

## CAGE

Single row angular contact ball bearings are normally provided with one of the following types of cages, according to the range and dimensions:

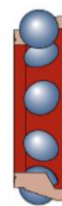
massive brass cage



massive steel cage



polyamide cage



Bearings provided with polyamide cage 6,6 reinforced with glass fibres, can be used at work temperatures until 120°.

In the applications where the temperature is constantly over 120° or under -40° C, it is necessary to use bearings with metallic cage. If there is a cooling system that uses constantly ammonia we recommend bearings with steel massive cage.

## BALLS

**Material:** Core-hardened steel 100Cr6 (UNI 3097)

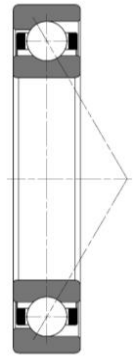
**Heat treatment:** Annealing (annealing of workability), hardening & tempering

**Hardness:** 60/64 HRC.



# EXECUTIONS AND PROVISIONS

Execution with an high abutment and a low one for the outer ring and with two high abutments for the inner ring .



## TYPE OF THE DISPOSITION

Balls oblique contact bearings **DISTITEC** can be combined in several positions, that they change according to the degree of stiffness and requirements for the charge set up by the application. Possible provisions are illustrated in the following figures, where it is also specified suffixes that are used in denominations of groups of bearings side by side.

### Dispositions of bearings "o" (back to back)

In the dispositions "O" load lines diverge towards bearing axis.

Axial loads are allowed in both directions, but only on one bearing or group of bearings in each directions. "O" assembled bearings ensure a quite stiff disposition that can support also tilting moments.

### Bearings disposition "X" ( face to face)

In the dispositions "X"(face to face) the load lines converge towards the bearing axis.

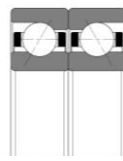
The axial loads are allowed in both directions, but only on one bearing or one group of bearings in each directions.

### Disposition of tandem bearings

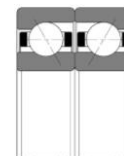
The load axial capacity of a bearings disposition can be increased integrating bearings in tandem disposition.

In the tandem dispositions bearings the load lines are parallels, so the radial and axial loads are equally deployed among the bearings of the group.

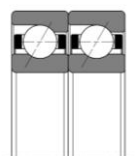
These groups of bearings can support axial loads that act in only one direction. If the axial loads act in an opposite direction, or with combined loads, further bearings could be integrated, combined with a tandem disposition.



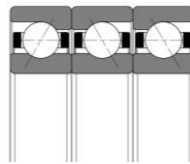
"O" disposition.  
Suff: **DB (DD)**



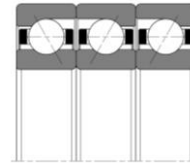
"X" disposition.  
Suff: **DF (FF)**



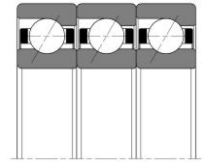
Tandem disposition.  
Suff: **DT (T)**



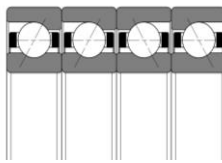
"O" disposition.  
Suff: **TBT (TD)**



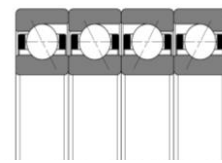
"X" disposition.  
Suff: **TFT (TF)**



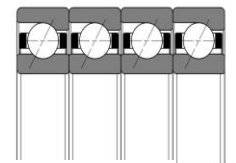
Tandem disposition.  
Suff: **TT (3T)**



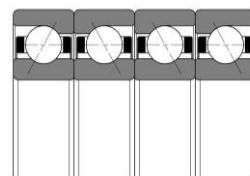
"O" disposition.  
Suff: **QBC (TDT)**



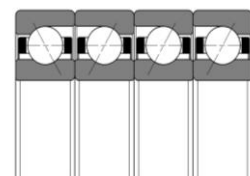
"X" disposition.  
Suff: **TFT (TF)**



Tandem disposition.  
Suff: **TT (3T)**



"O" disposition.  
Suff: **QBT (3TD)**

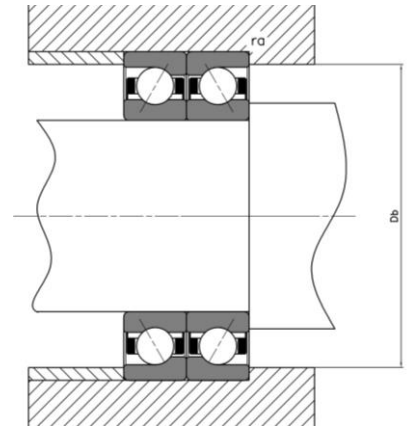
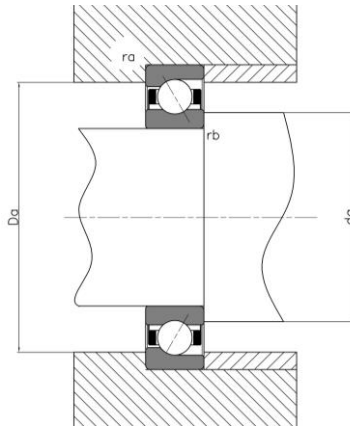
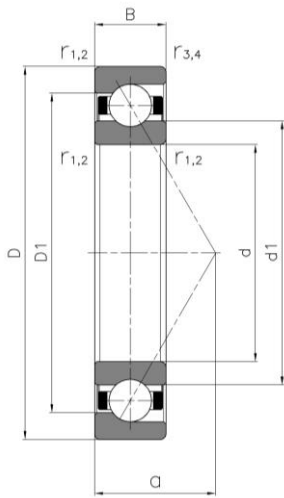


"X" disposition.  
Suff: **QFT (3FT)**



<b>A</b>	contact angle of 30°
<b>AC</b>	contact angle of 25°
<b>B</b>	contact angle of 40
<b>CA</b>	bearing for universal assembling with disposition "O" or "X" the inner axial clearance is lower than normal CB
<b>CB</b>	bearing for universal assembling with disposition "O" or "X" the inner axial clearance is that nominal
<b>CC</b>	bearing for universal assembling with disposition "O" or "X" the inner axial clearance is higher than normal CB
<b>DB</b>	two side by side bearings "O"
<b>DBA</b>	two side by side bearings "O" with a light preload
<b>DBB</b>	two side by side bearings "O" with a medium preload
<b>DF</b>	two side by side bearings "X"
<b>DFA</b>	two side by side bearings "X" with a light preload
<b>DT</b>	two side by side tandem bearings
<b>E</b>	inner geometry optimized
<b>F</b>	massive steel cage
<b>G</b>	bearing for universal assembling with disposition "O" or "X" there is an axial clearance
<b>GA</b>	bearing for universal assembling with disposition "O" or "X" there is a light preload
<b>GB</b>	bearing for universal assembling with disposition "O" or "X" there is a medium preload
<b>GC</b>	bearing for universal assembling with disposition "O" or "X" there is an high preload
<b>M</b>	massive brass cage centered on the balls
<b>MB</b>	massive brass cage centered on the inner ring
<b>P</b>	polyamide cage pressed 6,6 reinforced with glass fibers
<b>SZ0</b>	rings stabilized for uses until +150°C
<b>SZ1</b>	rings stabilized for used until +200°C
<b>SZ2</b>	rings stabilized for uses until + 250°C

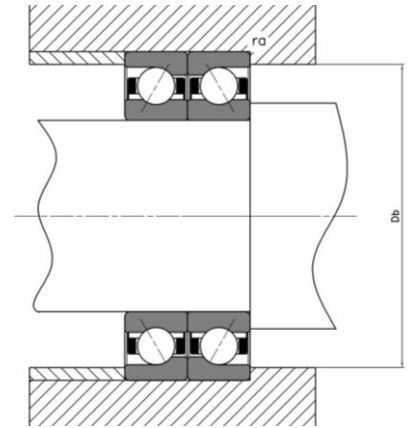
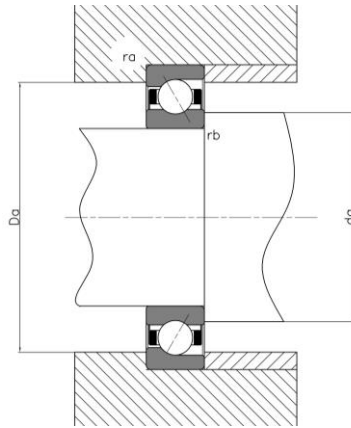
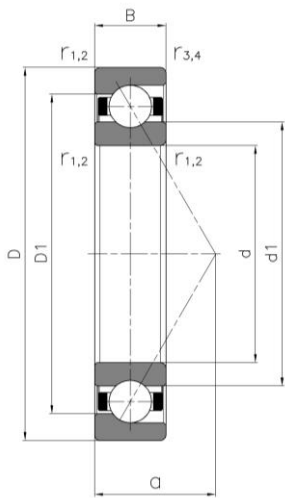
# DIMENSIONAL TABLES



## DISTITEC

## SKF

d	D	B	d <sub>1</sub> ≈	D <sub>1</sub> ≈	r <sub>1,2</sub> min	r <sub>3,4</sub> min	a	Adjacent dimensions					Load rating		CODE	CODE	Weight Kg
								da min	Da max	Db max	ra max	rb max	dyn. C KN	stat. C0 KN			
100	140	20	112	128	1,1	0,6	26	107	133	135	1	0,6	60,5	65,5	DSCB 0500	71920 CD/P4A	0,80
	140	20	122	128	1,1	0,6	38	107	133	135	1	0,6	57,2	63	DSCB 0501	71920 ACD/P4A	0,80
	150	24	116	134	1,5	0,6	29	109	141	145	1,5	0,6	83,2	85	DSCB 0502	7020 CD/P4A	1,25
	150	24	116	134	1,5	0,6	41	109	141	145	1,5	0,6	79,3	80	DSCB 0503	7020 ACD/P4A	1,25
	180	34	124	155	2,1	1	36	112	168	173	2	1	156	137	DSCB 0504	7220 CD/P4A	3,25
	180	34	124	155	2,1	1	50	112	168	173	2	1	148	129	DSCB 0505	7220 ACD/P4A	3,25
105	145	20	117	133	1,1	0,6	37	112	138	140	1	0,6	61,8	69,5	DSCB 0506	71921 CD/P4A	0,82
	145	20	117	133	1,1	0,6	39	112	138	140	1	0,6	57,2	65,5	DSCB 0507	71921 ACD/P4A	0,82
	160	26	122	143	2	1	31	115	150	154	2	1	95,6	96,5	DSCB 0508	7021 CD/P4A	1,60
	160	26	122	143	2	1	44	115	150	154	2	1	90,4	93	DSCB 0509	7021 ACD/P4A	1,60
	190	36	131	164	2,1	1,1	38	117	178	183	2	1	172	153	DSCB 0510	7221 CD/P4A	3,85
	190	36	131	164	2,1	1,1	53	117	178	183	2	1	163	146	DSCB 0511	7221 CD/P4A	3,85
110	150	20	122	138	1,1	0,6	27	117	143	145	1	0,6	62,4	72	DSCB 0512	71922 CD/P4A	0,86
	150	20	122	138	1,1	0,6	40	117	143	145	1	0,6	58,5	68	DSCB 0513	71922 ACD/P4A	0,86
	170	28	129	151	2	1	33	120	160	164	2	1	111	108	DSCB 0514	7022 CD/P4A	1,95
	170	28	129	151	2	1	47	120	160	164	2	1	104	104	DSCB 0515	7022 ACD/P4A	1,95
	200	38	138	172	2,1	1,1	40	122	188	193	2	1	178	166	DSCB 0516	7222 CD/P4A	4,55
	200	38	138	172	2,1	1,1	55	122	188	193	2	1	168	160	DSCB 0517	7222 ACD/P4A	4,55
120	165	22	133	152	1,1	0,6	30	127	158	160	1	0,6	78	91	DSCB 0518	71924 CD/P4A	1,15
	165	22	133	152	1,1	0,6	44	127	158	160	1	0,6	72,8	86,5	DSCB 0519	71924 ACD/P4A	1,15
	180	28	139	161	2	1	34	130	170	174	2	1	114	122	DSCB 0520	7024 CD/P4A	2,10
	180	28	139	161	2	1	49	130	170	174	2	1	111	116	DSCB 0521	7024 ACD/P4A	2,10
	215	40	150	187	2,1	1,1	43	132	203	208	2	1	199	193	DSCB 0522	7224 CD/P4A	5,40
	215	40	150	187	2,1	1,1	60	132	203	208	2	1	190	183	DSCB 0523	7224 ACD/P4A	5,40
	215	40	157	180	2,1	1,1	90	132	203	208	2	1	165	163	DSCB 0524	7224 BCM/P5	6,10
215	40	157	180	2,1	1,1	90	132	203	208	2	1	165	163	DSCB 0525	7224 BGAM/P5	6,10	
130	180	24	145	165	1,5	0,6	33	139	171	175	1,5	0,6	92,3	108	DSCB 0526	71926 CD/P4A	1,55
	180	24	145	165	1,5	0,6	48	139	171	175	1,5	0,6	87,1	102	DSCB 0527	71926 ACD/P4A	1,55
	200	33	152	178	2	1	39	140	190	194	2	1	148	156	DSCB 0528	7026 CD/P4A	3,20
	200	33	152	178	2	1	55	140	190	194	2	1	140	150	DSCB 0529	7026 ACD/P4A	3,20
	230	40	162	200	3	1,1	44	144	216	223	2,5	1	216	224	DSCB 0530	7226 CD/P4A	6,30
	230	40	162	200	3	1,1	62	144	216	223	2,5	1	203	212	DSCB 0531	7226 ACD/P4A	6,30
	230	40	169	193	3	1,1	96	144	216	223	2,5	1	186	193	DSCB 0532	7226 BM/P5	6,95
140	190	24	155	175	1,5	0,6	34	149	181	185	1,5	0,6	95,6	116	DSCB 0533	71928 CD/P4A	1,65
	190	24	155	175	1,5	0,6	51	149	181	185	1,5	0,6	90,4	110	DSCB 0534	71928 ACD/P4A	1,65
	210	33	162	188	2	1	40	150	200	204	2	1	153	166	DSCB 0535	7028 CD/P4A	3,40
	210	33	162	188	2	1	58	150	200	204	2	1	146	156	DSCB 0536	7028 ACD/P4A	3,40
	250	42	169	208	3	1,1	103	154	236	243	2,5	1	182	196	DSCB 0537	7228 BM/P5	8,85



**DISTITEC**

**SKF**

d	D	B	d <sub>1</sub> ≈	D <sub>1</sub> ≈	r <sub>1,2</sub> min	r <sub>3,4</sub> min	a	Adjacent dimensions					Load rating		CODE	CODE	Weight Kg
								da min	Da max	Db max	ra max	rb max	dyn. C KN	stat. C0 KN			
150	210	28	168	192	2	1	38	160	200	204	2	1	125	146	DSCB 0538	71930 CD/P4A	2,55
	210	28	168	192	2	1	56	160	200	204	2	1	119	140	DSCB 0539	71930 ACD/P4A	2,55
	225	35	174	201	2,1	1	43	162	213	219	2	1	172	190	DSCB 0540	7030 CD/P4A	4,15
	225	35	174	201	2,1	1	62	162	213	219	2	1	163	180	DSCB 0541	7030 ACD/P4A	4,15
160	220	28	178	202	2	1	40	170	210	214	2	1	130	160	DSCB 0542	71932 CD/P4A	2,70
	220	28	178	202	2	1	58	170	210	214	2	1	124	153	DSCB 0543	71932 ACD/P4A	2,70
	240	38	185	215	2,1	1	46	172	228	234	2	1	195	216	DSCB 0544	7032 CD/P4A	5,10
	240	38	185	215	2,1	1	66	172	228	234	2	1	182	204	DSCB 0545	7032 ACD/P4A	5,10
170	230	28	188	212	2	1	41	180	220	224	2	1	133	166	DSCB 0546	71934 CD/P4A	2,85
	230	28	188	212	2	1	61	180	220	224	2	1	124	160	DSCB 0547	71934 ACD/P4A	2,85
	260	42	199	231	2,1	1,1	50	182	248	253	2	1	212	245	DSCB 0548	7034 CD/P4A	6,85
	260	42	199	231	2,1	1,1	71	182	248	253	2	1	199	232	DSCB 0549	7034 ACD/P4A	6,85
180	250	33	201	229	2	1	54	190	240	244	2	1	168	212	DSCB 0550	71936 CD/P4A	4,20
	250	33	201	229	2	1	67	190	240	244	2	1	159	200	DSCB 0551	71936 ACD/P4A	4,20
	280	46	212	248	2,1	1,1	54	192	268	273	2	1	242	290	DSCB 0552	7036 CD/P4A	8,90
	280	46	212	248	2,1	1,1	77	192	268	273	2	1	229	275	DSCB 0553	7036 ACD/P4A	8,90
190	260	33	211	239	2	1	47	200	250	254	2	1	172	220	DSCB 0554	71938 CD/P4A	4,35
	260	33	211	239	2	1	69	200	250	254	2	1	163	208	DSCB 0555	71938 ACD/P4A	4,35
	290	46	222	258	2,1	1,1	55	202	278	283	2	1	247	300	DSCB 0556	7038 CD/P4A	9,35
	290	46	222	258	2,1	1,1	79	202	278	283	2	1	234	290	DSCB 0557	7038 ACD/P4A	9,35
200	280	38	224	256	2,1	1	51	212	268	274	2	1	208	265	DSCB 0558	71940 CD/P4A	6,10
	280	38	224	256	2,1	1	75	212	268	274	2	1	199	250	DSCB 0559	71940 ACD/P4A	6,10
	310	51	234	276	2,1	1,1	60	212	298	303	2	1	296	390	DSCB 0560	7040 CD/P4A	12,00
	310	51	234	276	2,1	1,1	85	212	298	303	2	1	281	365	DSCB 0561	7040 ACD/P4A	12,00
220	300	38	244	276	2,1	1	54	232	288	294	2	1	221	300	DSCB 0562	71944 CD/P4A	6,60
	300	38	244	276	2,1	1	80	232	288	294	2	1	208	285	DSCB 0563	71944 ACD/P4A	6,60
	340	56	258	302	3	1,1	66	234	326	333	2,5	1	338	455	DSCB 0564	7044 CD/P4A	16,00
	340	56	258	302	3	1,1	94	234	326	333	2,5	1	319	440	DSCB 0565	7044 ACD/P4A	16,00
240	320	38	267	295	2,1	1,1	84	252	308	313	2	1	212	300	DSCB 0566	71948 ACD	8,50
	360	56	278	322	3	1,1	68	254	346	353	2,5	1	345	490	DSCB 0567	7048 CD/P4A	17,00
	360	56	278	322	3	1,1	98	254	346	353	2,5	1	325	465	DSCB 0568	7048 ACD/P4A	17,00
280	380	46	313	349	2,1	1,1	119	292	368	373	2	1	255	380	DSCB 0569	71965 ACD/P5	15,00
	420	65	335	367	4	1,5	74	298	402	411	3	1,5	390	610	DSCB 0570	7056 CGAM/P5	30,00
	420	65	335	367	4	1,5	134	298	402	411	3	1,5	351	550	DSCB 0571	7056 AM/P5	30,00
300	460	74	363	400	4	1,5	147	318	442	451	3	1,5	423	695	DSCB 0572	7060 AM/P5	42,50
360	540	82	431	474	5	2	171	382	518	530	4	2	520	950	DSCB 0573	7072 AM/P5	62,50
380	480	46	413	448	2,1	1,1	123	392	468	473	2	1	291	500	DSCB 0574	71876 ACGAMB/P5	18,00
	520	65	427	475	4	1,5	137	398	502	511	3	1,5	410	735	DSCB 0575	71976 ACGAMB/P5	41,50
	560	82	451	495	5	2	177	402	538	550	4	2	507	950	DSCB 0576	7076 AMB/P5	65,50
460	580	56	498	540	3	3	178	474	566	566	2,5	2,5	371	765	DSCB 0577	71892 AMB/P5	34,50
	680	100	547	599	6	3	215	488	652	666	5	2,5	689	1.460	DSCB 0578	7092 AM/P5	120,00
530	650	56	570	612	3	1,1	198	544	636	643	2,5	1	390	900	DSCB 0579	718/530 AMB/P4	39,50
670	820	69	720	772	4	1,5	250	688	802	811	3	1,5	527	1.250	DSCB 0580	718/670 AMB/P5	80,00
710	870	74	763	818	4	1,5	221	728	852	861	3	1,5	605	1.630	DSCB 0581	718/710 ACMB/P5	93,50

# AXIAL BEARINGS TAPERED ROLLERS (DOUBLE EFFECT)

The tapered rollers axial bearings allow the realization of compact axial systems, they can support very high axial loads, they are insensitive to impacts and they are very stiff.

Being decomposable, types with cage can be installed assembling separately and easily two thrust rings and the cage rollers set.

The double-effect axial bearings are mainly used in steel mills, in combination with multi-row radial rollers cylindrical types.

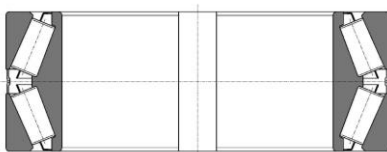
Since double-effect tapered rollers axial bearings are normally assembled with free coupling both on the neck of the cylinder and on the housing of the crankset, to prevent the rotation on the housing, the shaft washer is provided with one or two stopping carvings, where a key is inserted, or by similar means.

Two types of executions exist :



## EXECUTION EZB.1

This execution, with plain central shaft washer, is the most common because it tolerates a light eccentricity of the shaft, according to the hole of the housing, to the order of the inner radial clearance of the radial bearing that combines them. Between shaft washers for housing there is a distance ring, in a manner proportionated that it is possible to tighten fully the screws.

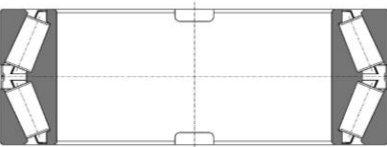


## EXECUTION EZB.2 / EZB.3

These executions have tapered raceways on the shaft washers. Thanks to this they have a higher load capacity according to that with the plain central shaft washer and somehow they also can radially constrain the shaft.

**ESECUZIONE 2: A STOPPING CARVING**

**ESECUZIONE 3: TWO STOPPING CARVINGS**



## Dimensions

Dimensions of tapered rollers axial bearings have not been unified

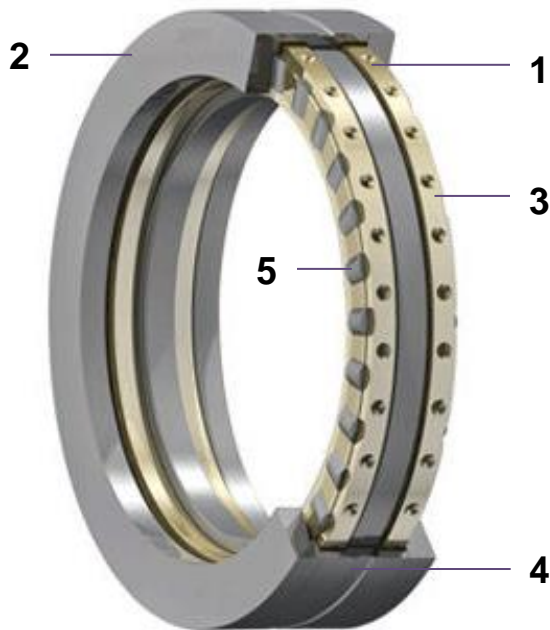
## Tolerances

Except for some exceptions, tolerances of the hole and the inner diameter of the double-effect tapered rollers axial bearings are those normal according to ISO 199-1979. Tolerances on the height and on the rotation precision differ from normal values. On request an indication on values relating to a specific bearing is given.

## Misalignment

The tapered rollers axial bearings with plain shaft washers do not allowed any misalignment of the shaft according to the housing, nor any mistake of squaring of supporting surfaces .

# TECHNICAL FEATURES



- 1 – Shaft washer for housing
- 2 – Shaft washer
- 3 – Cage
- 4 – Spacer
- 5 – Tapered roller

## INNER & OUTER SHAFT WASHER

**Material:** Core hardened steel 100 Cr6 (UNI 3097 – WNr. 1.3505) or 100 CrMo7 (WNr. 1.3507) according to dimensions.

On request they can be manufactured in hardening steel for specific applications.

### Heat treatment : detente ( annealing of workability), hardening & tempering

These treatments will always be performed ensuring a stabilization **SZ0** ( for use of bearings without dilatation of ring until temperatures of 150° C)

On request these treatments can be performed ensuring a final stabilization S1 & S2:

**SZ1** – For operation without dilatation of rings until 200°C ( **suffix SZ1**)

**SZ2** – For operation without dilatation of rings until 250°C ( **suffix SZ2**)

**Hardness: 59/62 HRc**

## CAGE

Tapered rollers axial bearings not with full filling have a massive brass cage or in pivots steel type.

## TAPERED ROLLERS

Tapered rollers axial bearings have a “logarithmic” profile between slopes and rollers, to ensure an optimal distribution of loads within them and increase the duration.

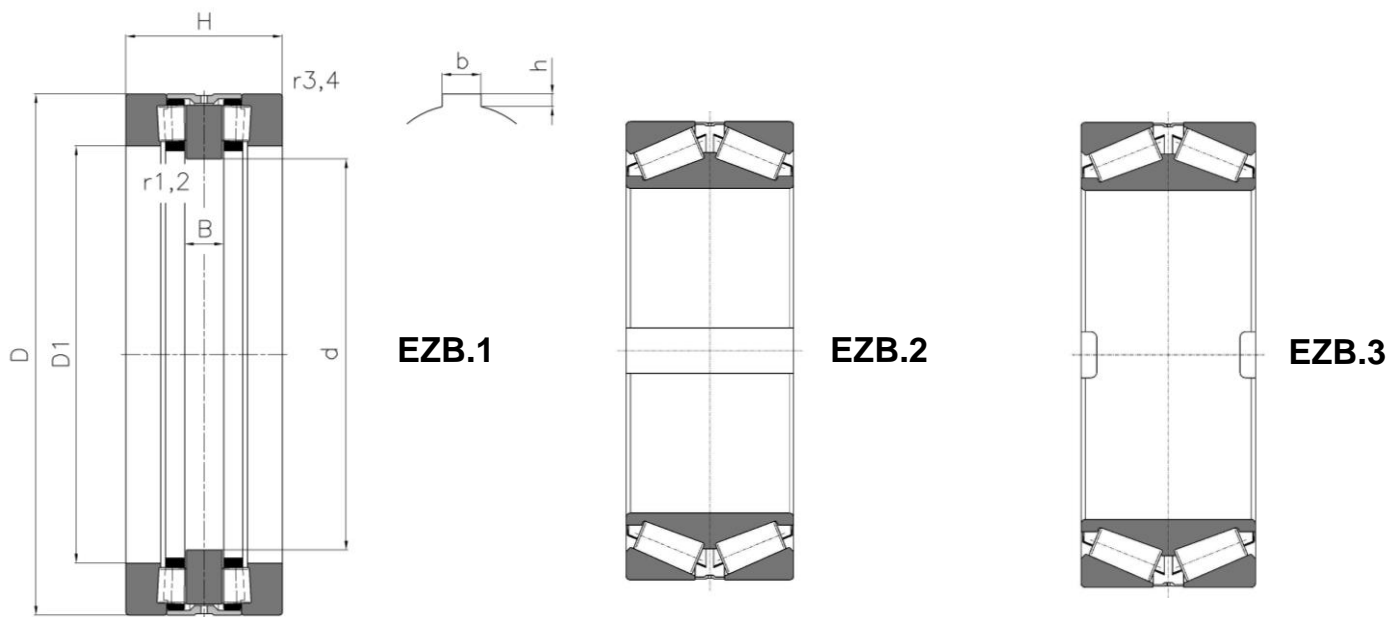
**Material:** Core hardening steel 100 Cr6 ( UNI 3097)

**Heat treatment:** Annealing (annealing of workability), hardening & tempering

**Hardness: 60/64 HRc**

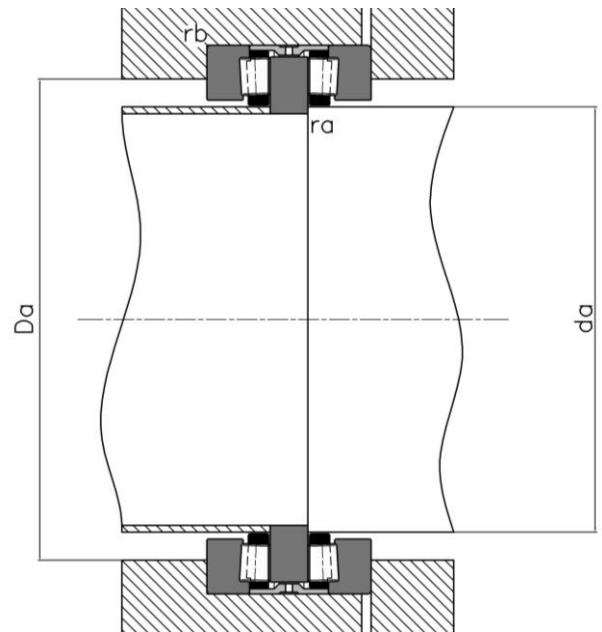
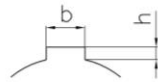
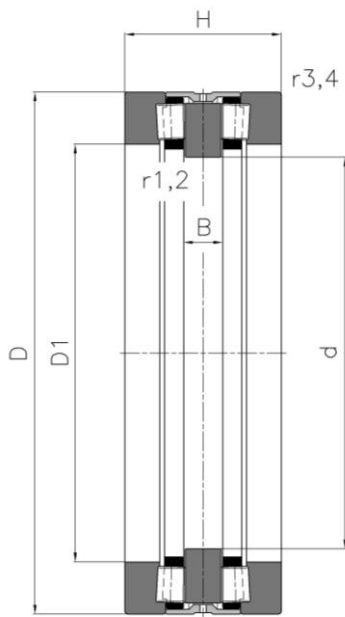
On request they can be manufactured in hardening steel for specific applications.

# DIMENSIONAL TABLES



## DISTITEC

d	D	H	D <sub>1</sub>	B	b	h	r <sub>1,2</sub> min	r <sub>3,4</sub> min	Adjacent dimensions				CODE	Execution
									d <sub>a</sub>	D <sub>a</sub> max	r <sub>a</sub> max	r <sub>b</sub> max		
<b>170</b>	240	84	184	20	-	-	0,6	2	182	190	0,6	2	<b>DSTB 0500</b>	<b>EZB.1</b>
<b>180</b>	280	90	196	20	-	-	1	2	192	205	1	2	<b>DSTB 0501</b>	<b>EZB.1</b>
<b>220</b>	300	96	236	22	-	-	0,6	2	231	245	0,6	2	<b>DSTB 0502</b>	<b>EZB.1</b>
<b>240</b>	320	96	256	22	-	-	0,6	2	251	265	0,6	2	<b>DSTB 0503</b>	<b>EZB.1</b>
<b>250</b>	380	100	275	22	30	6,7	0,6	2	267	285	0,6	2	<b>DSTB 0504</b>	<b>EZB.1</b>
<b>260</b>	360	92	285	20	-	-	1	2	276	290	1	2	<b>DSTB 0505</b>	<b>EZB.1</b>
<b>270</b>	450	180	310	45	40	10	2	5	300	325	2	4	<b>DSTR 0506</b>	<b>EZB.1</b>
<b>305,07</b>	530	200	410	200	36,1	30	6,4	6,4	363	410	6	6	<b>DSTB 0507</b>	<b>EZB.2</b>
<b>320</b>	440	108	355	26	-	-	1,1	3	348	360	1	2,5	<b>DSTB 0508</b>	<b>EZB.1</b>
	470	130	350	30	-	-	1,1	3	340	360	1	2,5	<b>DSTB 0509</b>	<b>EZB.1</b>
<b>350</b>	490	130	390	30	-	-	1,1	3	380	400	1	2,5	<b>DSTB 0510</b>	<b>EZB.1</b>
	540	135	400	30	-	-	1,1	4	384	405	1	3	<b>DSTB 0511</b>	<b>EZB.1</b>
<b>380</b>	560	130	430	32	45	10	1,5	3	416	435	1,5	2,5	<b>DSTB 0512</b>	<b>EZB.1</b>
	650	215	450	65	55	10	2	4	446	470	2	3	<b>DSTB 0513</b>	<b>EZB.1</b>
<b>400</b>	650	200	527	200	50,8	19	4	4	480	527	4	4	<b>DSTB 0514</b>	<b>EZB.2</b>
	650	200	527	200	50,8	19	4	4	480	527	4	4	<b>DSTB 0515</b>	<b>EZB.2</b>
	650	200	527	200	50,8	19	4	4	480	527	4	4	<b>DSTB 0516</b>	<b>EZB.3</b>
<b>420</b>	620	170	465	35	56	10	1,5	3	455	485	1,5	3	<b>DSTB 0517</b>	<b>EZB.1</b>
	620	185	465	50	-	-	1,5	3	455	485	1,5	3	<b>DSTB 0518</b>	<b>EZB.1</b>
<b>440</b>	645	167	490	50	45	11	3	4	480	510	2,5	3	<b>DSTB 0519</b>	<b>EZB.1</b>
<b>450</b>	645	155	490	38	45	11	4	4	480	510	3	3	<b>DSTB 0520</b>	<b>EZB.1</b>
<b>470</b>	720	200	535	50	55	11	2	4	515	550	2	3	<b>DSTB 0521</b>	<b>EZB.1</b>
	720	200	535	40	55	10	2	4	515	550	2	3	<b>DSTB 0522</b>	<b>EZB.1</b>
	720	210	535	60	-	-	2	4	515	550	2	3	<b>DSTB 0523</b>	<b>EZB.1</b>
<b>530</b>	710	218	575	57	45	10	2	3	560	590	2	2,5	<b>DSTB 0524</b>	<b>EZB.1</b>
<b>550</b>	760	230	610	50	45	10	2	5	585	585	2	4	<b>DSTB 0525</b>	<b>EZB.1</b>
<b>600</b>	880	290	680	70	-	-	5	6	670	670	4	5	<b>DSTB 0526</b>	<b>EZB.1</b>
	910	290	680	70	45	12	5	6	670	670	4	5	<b>DSTB 0527</b>	<b>EZB.1</b>
<b>670</b>	900	230	725	50	45	12	2	5	705	705	2	4	<b>DSTB 0528</b>	<b>EZB.1</b>



### DISTITEC-SKF

### SKF

### FAG

#### Load rating

dyn. stat.  
C C0  
KN KN

#### CODE

#### Execution

#### CODE

#### Load rating

dyn. stat.  
C C0  
KN KN

#### Weight

Kg

330	1.290	<b>350980 C</b>	<b>BFD.1</b>	<b>528974</b>	380	1.430	12,5
561	2.400	<b>353162</b>	<b>BFD.1</b>	<b>528294</b>	720	3.250	22
440	1.660	<b>351019 C</b>	<b>BFD.1</b>	<b>528876</b>	570	2.240	20
418	1.900	<b>351182 C</b>	<b>BFD.1</b>	<b>529086</b>	610	2.600	21,5
897	4.550	<b>353005</b>	<b>BFD.1</b>	<b>522010</b>	980	5.200	43,5
605	2.600	<b>350981 C</b>	<b>BFD.1</b>	<b>509352</b>	680	3.100	28
1.650	6.000	<b>351164 C</b>	<b>BFD.1</b>	<b>527907</b>	2.000	8.500	120
2.380	10.600	<b>BFDB 353194/HB3</b>	<b>BFD.2</b>	-	-	-	185
990	4.650	<b>353102 C</b>	<b>BFD.1</b>	<b>528562</b>	980	4.900	48,5
1.300	5.700	<b>350982 C</b>	<b>BFD.1</b>	<b>509654</b>	1.340	6.550	80
1.170	5.100	<b>351100 C</b>	<b>BFD.1</b>	<b>530739</b>	1.320	6.700	73,5
1.720	9.150	<b>353006</b>	<b>BFD.1</b>	<b>522008</b>	1.800	10.400	115
1.790	10.000	<b>351175 C</b>	<b>BFD.1</b>	<b>513125</b>	1.800	10.800	110
3.360	16.600	<b>BFDB 353204</b>	<b>BFD.1</b>	<b>545936</b>	3.750	19.300	275
2.700	13.700	<b>353106</b>	<b>BFD.2</b>	-	-	-	235
2.700	13.700	<b>353106 C</b>	<b>BFD.2</b>	-	-	-	235
2.700	13.700	<b>353106 D</b>	<b>BFD.3</b>	-	-	-	230
2.420	12.200	<b>351121 C</b>	<b>BFD.1</b>	<b>509392</b>	2.280	12.000	185
2.420	12.200	<b>BFDB 353200/HA3</b>	<b>BFD.1</b>	<b>545991</b>	2.280	12.000	200
1.980	10.800	<b>353152</b>	<b>BFD.1</b>	<b>534038</b>	2.240	12.700	190
1.980	10.800	<b>350916 D</b>	<b>BFD.1</b>	<b>513401</b>	2.240	12.700	170
3.410	17.600	<b>353151</b>	<b>BFD.1</b>	<b>509391</b>	3.400	19.300	285
3.410	17.600	<b>351301 B</b>	<b>BFD.1</b>	-	-	-	285
3.410	17.600	<b>BFDB 353238/HA3</b>	<b>BFD.1</b>	<b>549701</b>	3.400	19.300	305
2.200	11.000	<b>351475 C</b>	<b>BFD.1</b>	<b>511746</b>	2.700	14.000	245
2.920	13.200	<b>350976 C</b>	<b>BFD.1</b>	<b>515196</b>	3.200	16.300	310
4.730	21.200	<b>BFDB 350824 B/HA1</b>	<b>BFD.1</b>	-	-	-	550
4.730	21.200	<b>350901 C</b>	<b>BFD.1</b>	-	-	-	655
3.580	19.000	<b>351761 A</b>	<b>BFD.1</b>	<b>521823</b>	3.800	21.200	425



# TOLERANCES (P0/P6) – DIN 620

**Class P0 tolerances for radial bearings (except tapered roller bearings) ( $\mu\text{m}$ )**

Outer ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series			$V_{Dmp}$	$K_{ea}$
over	incl.	high	low	8,9 max	0,1 max	2,3,4 max	max	max
80	120	0	-15	19	19	11	11	35
120	150	0	-18	23	23	14	14	40
150	180	0	-25	31	31	19	19	45
180	250	0	-30	38	38	23	23	50
250	315	0	-35	44	44	26	26	60
315	400	0	-40	50	50	30	30	70
400	500	0	-45	56	56	34	34	80
500	630	0	-50	63	63	38	38	100
630	800	0	-75	94	94	55	55	120
800	1.000	0	-100	125	125	75	75	140
1.000	1.250	0	-125	-	-	-	-	160
1.250	1.600	0	-160	-	-	-	-	190
1.600	2.000	0	-200	-	-	-	-	220
2.000	2.500	0	-250	-	-	-	-	250

**Class P0 tolerances for radial bearings (except tapered roller bearings) ( $\mu\text{m}$ )**

Inner ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series			$V_{Dmp}$	$\Delta_{Cs}$		$V_{Cs}$	$K_{ea}$
over	incl.	high	low	8,9 max	0,1 max	2,3,4 max	max	min	max	max	max
80	120	0	-20	25	25	15	15	-200	0	25	25
120	180	0	-25	31	31	19	19	-250	0	30	30
180	250	0	-30	38	38	23	23	-300	0	30	40
250	315	0	-35	44	44	26	26	-350	0	35	50
315	400	0	-40	50	50	30	30	-400	0	40	60
400	500	0	-45	56	56	34	34	-450	0	50	65
500	630	0	-50	63	63	38	38	-500	0	60	70
630	800	0	-75	-	-	-	-	-750	0	70	80
800	1.000	0	-100	-	-	-	-	-1000	0	80	90
1.000	1.250	0	-125	-	-	-	-	-1250	0	100	100
1.250	1.600	0	-160	-	-	-	-	-1600	0	120	120
1.600	2.000	0	-200	-	-	-	-	-2000	0	140	140

**Class P6 tolerances for radial bearings (except tapered roller bearings) ( $\mu\text{m}$ )**

Outer ring <i>D</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series			$V_{Dmp}$	$K_{ea}$
over	incl.	high	low	8,9 max	0,1 max	2,3,4 max	max	max
80	120	0	-13	16	16	10	10	18
120	150	0	-15	19	19	11	11	20
150	180	0	-18	23	23	14	14	23
180	250	0	-20	25	25	15	15	25
250	315	0	-25	31	31	19	19	30
315	400	0	-28	35	35	21	21	35
400	500	0	-33	41	41	25	25	40
500	630	0	-38	48	48	29	29	50
630	800	0	-45	56	56	34	34	60
800	1.000	0	-60	75	75	45	45	75
1.000	1.250	0	-80	-	-	-	-	85
1.250	1.600	0	-100	-	-	-	-	100
1.600	2.000	0	-130	-	-	-	-	100
2.000	2.500	0	-160	-	-	-	-	120

**Class P6 tolerances for radial bearings (except tapered roller bearings) ( $\mu\text{m}$ )**

Inner ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series			$V_{Dmp}$	$\Delta_{Cs}$		$V_{Cs}$	$K_{ea}$
over	incl.	high	low	8,9 max	0,1 max	2,3,4 max	max	min	max	max	max
80	120	0	-15	19	19	11	11	-200	0	25	13
120	180	0	-18	23	23	14	14	-250	0	30	18
180	250	0	-22	28	28	17	17	-300	0	30	20
250	315	0	-25	31	31	19	19	-350	0	35	25
315	400	0	-30	38	38	23	23	-400	0	40	30
400	500	0	-35	44	44	26	26	-450	0	45	35
500	630	0	-40	50	50	30	30	-500	0	50	40
630	800	0	-50	-	-	-	-	-750	0	55	45
800	1.000	0	-65	-	-	-	-	-1000	0	60	50
1.000	1.250	0	-80	-	-	-	-	-1250	0	70	60
1.250	1.600	0	-100	-	-	-	-	-1600	0	70	70
1.600	2.000	0	-130	-	-	-	-	-2000	0	80	80



# TOLERANCES (P5/P4) – DIN 620

**Class P5 tolerances for radial bearings (except tapered roller bearings) (µm)**

Inner ring d (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series		$V_{Dmp}$	$\Delta_{Cs}$		$V_{Cs}$	$K_{ea}$	$S_d$
over	incl.	high	low	8,9 max	0,1,2,3,4 max	max	min	max	max	max	max
80	120	0	-10	10	8	5	-200	0	7	6	9
120	180	0	-13	13	10	7	-250	0	8	8	10
180	250	0	-15	15	12	8	-300	0	10	10	11
250	315	0	-18	18	14	9	-350	0	13	13	13
315	400	0	-23	23	18	12	-400	0	15	15	15
400	500	0	-27	28	21	14	-450	0	18	17	18
500	630	0	-33	35	26	18	-500	0	20	19	20
630	800	0	-40	-	-	-	-750	0	26	22	26
800	1.000	0	-50	-	-	-	-1000	0	32	26	32
1.000	1.250	0	-65	-	-	-	-1250	0	38	30	38
1.250	1.600	0	-80	-	-	-	-1600	0	45	35	45
1.600	2.000	0	-100	-	-	-	-2000	0	55	40	55

**Class P5 tolerances for radial bearings (except tapered roller bearings) (µm)**

Outer ring D (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series		$V_{Dmp}$	$V_{Cs}$	$K_{ea}$	$S_d$
over	incl.	high	low	8,9 max	0,1,2,3,4 max	max	max	max	max
80	120	0	-10	10	8	5	8	10	9
120	150	0	-11	11	8	6	8	11	10
150	180	0	-13	13	10	7	8	13	10
180	250	0	-15	15	11	8	10	15	11
250	315	0	-18	18	14	9	11	18	13
315	400	0	-20	20	15	10	13	20	13
400	500	0	-23	23	17	12	15	23	15
500	630	0	-28	28	21	14	18	25	18
630	800	0	-35	35	26	18	20	30	20
800	1.000	0	-40	50	29	25	25	35	30
1.000	1.250	0	-50	-	-	-	30	50	40
1.250	1.600	0	-65	-	-	-	40	65	50

**Class P4 tolerances for radial bearings (except tapered roller bearings) (µm)**

Inner ring d (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series		$V_{Dmp}$	$\Delta_{Cs}$		$V_{Cs}$	$K_{ea}$	$S_d$
over	incl.	high	low	8,9 max	0,1,2,3,4 max	max	min	max	max	max	max
80	120	0	-8	8	6	4	-200	0	4	5	5
120	180	0	-10	10	8	5	-250	0	5	6	6
180	250	0	-12	12	9	6	-300	0	6	8	7
250	315	0	-15	-	-	-	-350	0	7	8	7
315	400	0	-19	-	-	-	-400	0	8	10	8
400	500	0	-23	-	-	-	-450	0	9	10	9
500	630	0	-26	-	-	-	-500	0	10	12	10
630	800	0	-34	-	-	-	-750	0	15	15	15

**Class P4 tolerances for radial bearings (except tapered roller bearings) (µm)**

Outer ring D (mm)		$\Delta_{dmp}$		$V_{Dp}$ Diametral series		$V_{Dmp}$	$V_{Cs}$	$K_{ea}$	$S_d$
over	incl.	high	low	8,9 max	0,1,2,3,4 max	max	max	max	max
80	120	0	-8	8	6	4	4	6	5
120	150	0	-9	9	7	5	5	7	5
150	180	0	-10	10	8	5	5	8	5
180	250	0	-11	11	8	6	7	10	7
250	315	0	-13	13	10	7	7	11	8
315	400	0	-15	15	11	8	8	13	10
400	500	0	-20	-	-	-	9	14	10
500	630	0	-25	-	-	-	10	17	12
630	800	0	-28	-	-	-	12	20	14
800	1.000	0	-35	-	-	-	15	25	20
1.000	1.250	0	-40	-	-	-	20	30	25
1.250	1.600	0	-55	-	-	-	25	40	30

# TOLERANCES (P0/P6X) – DIN 620

**Class P0 tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Inner ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$\Delta_{Cs}$		$K_{ea}$	$\Delta_{Ts}$	
over	incl.	high	low	max	max	min	max	max	min	max
80	120	0	-20	20	15	-200	0	30	-200	+200
120	180	0	-25	25	19	-250	0	35	-250	+350
180	250	0	-30	30	23	-300	0	50	-250	+350
250	315	0	-35	35	26	-350	0	60	-250	+350
315	400	0	-40	40	30	-400	0	70	-400	+400
400	500	0	-45	45	-	-450	0	70	-400	+400
500	630	0	-50	50	-	-500	0	85	-500	+500
630	800	0	-75	75	-	-750	0	100	-600	+600
800	1.000	0	-100	100	-	-1000	0	120	-750	+750

**Class P0 tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Outer ring <i>D</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$K_{ea}$	
over	incl.	high	incl.	max	max	max	max
80	120	0	-18	18	14	35	35
120	150	0	-20	20	15	40	40
150	180	0	-25	25	19	45	45
180	250	0	-30	30	23	50	50
250	315	0	-35	35	26	60	60
315	400	0	-40	40	30	70	70
400	500	0	-45	45	34	80	80
500	630	0	-50	50	38	100	100
630	800	0	-75	75	-	120	120
800	1.000	0	-100	100	-	120	120
1.000	1.250	0	-125	125	-	120	120
1.250	1.600	0	-160	160	-	120	120

**Class P6X tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Inner ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$\Delta_{Cs}$		$K_{ea}$	$\Delta_{Ts}$	
over	incl	high	low	max	max	min	max	max	min	max
80	120	0	-20	20	15	-50	0	30	0	+100
120	180	0	-25	25	19	-50	0	35	0	+150
180	250	0	-30	30	23	-50	0	50	0	+150
250	315	0	-35	35	26	-50	0	60	0	+200
315	400	0	-40	40	30	-50	0	70	0	+200

**Class P6X tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Outer ring <i>D</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$\Delta_{Cs}$		$K_{ea}$
over	incl.	high	low	max	max	min	max	max
80	120	0	-18	18	14	-100	0	35
120	150	0	-20	20	15	-100	0	40
150	180	0	-25	25	19	-100	0	45
180	250	0	-30	30	23	-100	0	50
250	315	0	-35	35	26	-100	0	60
315	400	0	-40	40	30	-100	0	70
400	500	0	-45	45	34	-100	0	80
500	630	0	-50	50	38	-100	0	100

# TOLERANCES (P5/P4) – DIN 620

**Class P5 tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Inner ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$\Delta_{Cs}$		$K_{ea}$	$S_d$	$\Delta_{Ts}$	
over	incl.	high	low	max	max	min	max	max	max	min	max
80	120	0	-15	11	8	-400	0	8	9	-200	+200
120	180	0	-18	14	9	-500	0	11	10	-250	+350
180	250	0	-22	17	11	-600	0	13	11	-300	+350
250	315	0	-25	-	-	-	0	-	13	-350	+350
315	400	0	-30	-	-	-	0	-	15	-400	+400
400	500	0	-35	-	-	-	0	-	17	-450	+400
500	630	0	-40	-	-	-	0	-	20	-500	+500
630	800	0	-75	-	-	-	0	-	30	-750	+600

**Class P5 tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Outer ring <i>D</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$K_{ea}$	$S_D$
over	incl.	high	low	max	max	max	max
80	120	0	-13	10	7	10	9
120	150	0	-15	11	8	11	10
150	180	0	-18	14	9	13	10
180	250	0	-20	15	10	15	11
250	315	0	-25	19	13	18	13
315	400	0	-28	22	14	20	13
400	500	0	-33	-	-	23	15
500	630	0	-38	-	-	25	18
630	800	0	-45	-	-	30	20
800	1.000	0	-60	-	-	35	30

**Class P4 tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Inner ring <i>d</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$\Delta_{Cs}$		$K_{ea}$	$S_d$	$\Delta_{Ts}$	
over	incl.	high	low	max	max	min	max	max	max	min	max
80	120	0	-10	8	5	-400	0	5	5	-200	+200
120	180	0	-13	10	7	-500	0	6	6	-250	+350
180	250	0	-15	11	8	-600	0	8	7	-250	+350

**Class P4 tolerances for tapered roller bearings ( $\mu\text{m}$ )**

Outer ring <i>D</i> (mm)		$\Delta_{dmp}$		$V_{Dp}$	$V_{Dmp}$	$K_{ea}$	$S_D$	$S_{ea}$
over	incl.	high	low	max	max	max	max	max
80	120	0	-10	8	5	6	5	6
120	150	0	-11	8	6	7	5	7
150	180	0	-13	10	7	8	5	8
180	250	0	-15	11	8	10	7	10
250	315	0	-18	14	9	11	8	10
315	400	0	-20	15	10	13	10	13

# HEIGHT TOLERANCE - RADIAL CLEARANCE

**HEIGHT OF THE BEARING - Tolerances for axial roller bearing (Precision class P0, P6, P5)**

Height of the bearing d (mm)		$\Delta T_S$		$\Delta T1_S$		$\Delta T2_S$		$\Delta T3_S$		$\Delta T4_S - ISO$	
over	incl.	high	low	high	low	high	low	high	low	high	low
-	30	+20	-250	+100	-250	+150	-400	+300	-400	+20	-300
30	50	+20	-250	+100	-250	+150	-400	+300	-400	+20	-300
50	80	+20	-300	+100	-300	+150	-500	+300	-500	+20	-300
80	120	+25	-300	+150	-300	+200	-500	+400	-500	+25	-300
120	180	+25	-400	+150	-400	+200	-600	+400	-600	+25	-400
180	250	+30	-400	+150	-400	+250	-600	+500	-600	+30	-400
250	315	+40	-400	-	-	-	-	-	-	+40	-400
315	400	+40	-500	-	-	-	-	-	-	+40	-500
400	500	+50	-500	-	-	-	-	-	-	+50	-500
500	630	+60	-600	-	-	-	-	-	-	+60	-600
630	800	+70	-750	-	-	-	-	-	-	+70	-750
800	1000	+80	-1000	-	-	-	-	-	-	+80	-1000
1000	1250	+100	-1400	-	-	-	-	-	-	+100	-1400
1250	1600	+120	-1600	-	-	-	-	-	-	+120	-1600

**Radial internal clearance of the cylindrical roller bearing with cylindrical bore**

Bore diameter (mm)		Radial internal clearance ( $\mu\text{m}$ )													
over	until	C1		SPC2		C2		Normal		C3		C4		C5	
		min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
80	100	10	30	25	45	15	50	50	85	75	110	105	140	155	190
100	120	10	30	25	50	15	55	50	90	85	125	125	165	180	220
120	140	10	35	30	60	15	60	60	105	100	145	140	190	200	245
140	160	10	35	35	65	20	70	70	120	115	165	165	215	228	275
160	180	10	40	35	75	25	75	75	125	120	170	170	220	280	300
180	200	15	45	40	80	35	90	90	145	140	195	195	250	275	330
200	225	15	50	45	90	45	105	105	165	160	220	220	280	305	365
225	250	15	50	50	100	45	110	110	175	170	235	235	300	330	396
250	280	20	55	55	110	55	125	125	195	190	260	260	330	370	440
280	315	20	60	60	120	55	130	130	205	200	275	275	350	410	485
315	355	20	65	65	135	65	145	145	225	225	305	305	385	455	535
355	400	25	75	75	150	100	190	190	280	280	370	370	460	510	600
400	450	25	85	85	170	110	210	210	310	310	410	410	510	565	665
450	500	25	95	95	190	110	220	220	330	330	440	440	550	625	735
500	560	25	105	105	210	120	240	240	360	360	480	480	600	690	810
560	630	25	115	115	230	140	260	260	380	380	500	500	620	780	900
630	710	30	130	130	260	145	285	285	425	425	560	560	705	865	1.005
710	800	35	145	145	290	150	310	310	470	470	630	630	790	975	1.135
800	900	40	160	160	320	180	350	350	520	520	690	690	860	1.095	1.265
900	1.000	-	-	-	-	200	390	390	580	580	770	770	960	1.215	1.405
1.000	1.120	-	-	-	-	220	430	430	640	640	850	850	1.060	1.355	1.565
1.120	1.250	-	-	-	-	230	470	470	710	710	950	950	1.190	1.510	1.750
1.250	1.400	-	-	-	-	270	530	530	790	790	1.050	1.050	1.310	1.680	1.940
1.400	1.600	-	-	-	-	330	610	610	890	890	1.170	1.170	1.450	1.920	2.200
1.600	1.800	-	-	-	-	380	700	700	1.020	1.020	1.340	1.340	1.660	2.160	2.480
1.800	2.000	-	-	-	-	400	760	760	1.120	1.120	1.480	1.480	1.840	2.390	2.760

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